



BRAND PARTNERS





NC Pressbrakes

» 67K Series

- Heavier frame Annealed & Stress Relieved - Front Cylinder Design
- Estun E21 Controller digital display
- Mechanical Torque Synchronisation
- Backgauge - Ball Screws with LM guideways
- Side & Rear Frame Fully enclosed for safety
- Front support arms
- Deflection compensation (Crowning) - Optional

» 67E Series

- All features same as 67K Series
- 2 Axis CNC Press Brake - Servo back gauge
- Estun E300P providing Angle programming
- Servo Backgauge - Ball Screws with LM guideways
- Manual R Axis up & down movement
- Moveable Front gauge moves double LM guideways
- Quick Clamping arrangement for top punch holder
- Deflection compensation (Crowning) - Optional

CNC Pressbrakes

» WAD Series

- Heavier frame Annealed & Stress Relieved - Front Cylinder Design
- Advanced Electro Hydraulic Servo System
- High Speed Machines with faster approach & return speed
- Motorized Crowning - Standard
- High Frequency response Hydraulic Control Technology for faster speed.
- CNC Controllers :ESA S630, S640, S860
DELEM DA 53T, 58T, 66T, 69T
- Main Drive - Servo Motor up to 170 Tons capacity
- Induction Motor from 220Tons & above
- Moveable front arm support on double LM guideways
- Servo Backgauge Ball screws with LM guideways
- Side & Rear Frame Fully enclosed for safety

» WADE Series

- CNC Controller options: ESA S630, Delem 53T. Only up to 4+1 axis
- Main Drive - Induction Motor - WN / Siemens

PRODUCT RANGE

NC Series : Model 67K & 67E

- Capacity : 30 to 600 Tons
- Length : 1600 to 6000mm

CNC Series: Model WADE & WAD

- Capacity : 30 to 1200 Tons
- Length : 1300 to 6000mm

Tandem Series : in 67E, WADE, WAD

- Capacity : 2 x 200 to 1200 Tons
- Length : 2 x 3200 to 6000mm

Press Brake Top Punches & Bottom Dies

- Various types & Models of Top Punches & bottom Dies

Tandem Pressbrake



ULF Series

- Heavy duty High powered servo motors for smoother movement of laser head during higher acceleration
- Dual Suction Fume Extraction system with higher Powered Suction motor, meeting European Standards
- Floor standing Gantry dual drive Structure
- Heavier frame Annealed & Stress Relieved
- Adopts High performance Fiber Laser Generator
- 24" Panel display screen, Auto Focussing as standard
- Laser source and electrical control panel are placed at the back cabinet of the machine

ULE Series

- Heavier frame Annealed & Stress Relieved
- Stable at higher acceleration, Servo Motor Bilateral Drive, Powerful fume extraction system
- Adopts High performance Fiber Laser Generator
- 32" Panel display screen, Auto Focussing as standard
- Optimized Beam - stiffer & lighter With Arbitrary co-edge, Micro connection, Marking, Retracting functions
- Heavy duty High powered servo motors enables smoother movement of laser head during higher acceleration



PRODUCT RANGE

ULF Series - Single Table without Safety Enclosure

- **Capacity** : 1 to 3 kW
- **Table Sizes** : Width 1.5m to 2.2m x Length 3.0m to 6.0m

ULE Series - Exchange Table with Safety Enclosure

- **Capacity** : 1 to 12 kW
- **Table Sizes** : Width 1.5m to 2.5m x Length 3.0m to 6.0m

ULFT & ULET Series with Tube cutting arrangement

- Suitable for both Round, Square & Rectangle Tubes.
- **Capacity** : 6.0 metre x Ø220mm / 150mm Square

ULFT Series with Pipe cutting





Swing Beam Shearing

» 12K Series

- Machine with Estun E21S NC Controller
- Programmable Motorised Backgauge
- Front - Standard Fence and Metal Scale
- Manual Blade Gap Adjustment
- Ball Roller Front Support Table
- Standard Shear Blades (Material 6CrW2Si)

- Light Alignment Device (Shadow Line)
- Time relay Control for Shearing Stroke
- Accumulator return is smooth & Rapid

» 12E Series - CNC Shearing

- All features same as 12K
- Machine with E200PS or DAC 310 Controller (Optional) with LM guideways, Ball screws & Servo Motor

Guillotine Shearing

» 11K Series

- Variable Rake Angle Blades
- Machine with Estun E21S NC Controller
- Programmable Motorised Backgauge
- Advanced integrated valve unit with compact structure
- Front - Standard Fence and Metal Scale
- Auto adjustment of blade gap
- Ball Roller Front Support Table
- Standard Four edged Shear Blades (Material 6CrW2Si)
- Light Alignment Device (Shadow Line)
- Time relay Control for Shearing Stroke
- Accumulator return is smooth & Rapid



» 11E Series - CNC Shearing

- All features same as 11K
- Machine with E200PS or DAC 360 Controller (Optional) with LM guideways, Ball screws & Servo Motor

PRODUCT RANGE

Model 11K / 11E Guillotine Type

- Capacity : 6 to 25 mm
- Length : 2500 to 6000mm

Model 12K / 12E - Swing Beam Type

- Capacity : 4 to 10 mm
- Length : 2500 to 6000mm

PUNCHING • ANGLE SHEARING • PLATE SHEARING • ROD / CHANNEL SHEARING • NOTCHING



Single Cylinder

- One operation at a time
- Optional Accessories: Pressbrake, Channel Cutting, V Notching

MODELS

- IW 45M - Four stations without Notching
- IW 60H - Five stations



Double Cylinder

- Dual Operation at a time - Simultaneous
- Dual Throat Option 310mm / 510mm
- Optional Accessories: Pressbrake, Channel Cutting, V Notching

MODELS

- IW 60S/SD
- IW 80S/SD
- IW 100S/SD
- IW 125S/SD
- IW 165SD



K Series

- All Stations - Vertical movement
- Hydraulic Hold-down standard in 60K & 85KD
- Smaller Foot Print

MODELS

- IW 45K - Single Cylinder
- IW 60K - Single Cylinder
- IW 85KD - Double Cylinder



PUNCHING MACHINE MODELS

- PM 35T/LT/XT
- PM 80T/LT/XT
- PM 160LT/XT
- PM 55T/LT/XT
- PM 120LT/XT
- PM 200LT/XT

Throat Options

- T - 310mm
- LT - 510mm
- XT - 760mm

Sunrise NC / CNC - PRODUCT RANGE

Horizontal Bending Machine: • HBM 40 - 40 Tons

• HBM 75 - 75 Tons with Manual or NC Backgauge

Automatic Processing Line: • ANC Angle Feeder PM-80T-ANC

• Angle Line System ALS-1506D

• Auto Plate Punch & Shear APS-30080M

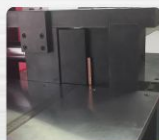
• Fully-Auto Table • Semi-Auto Table



ESK Series - 3 in 1 CNC



PUNCHING



BENDING



SHEARING



Portable Type - 3 in 1 (Manual)

PRODUCT RANGE

ESK Series	: 3 Stations	• Double Table	• Three motors	• Three Pumps	• Bending with PLC Control
CSK Series	: 3 Stations	• Single Table	• Single motor	• Single Pump	• Bending with PLC Control
Portable Type	: 3 in 1 Busbar Processing Machine				• Machine designed for Site Work

Fully Automatic Busbar Shearing and Punching Machine: CNC 200E-6P

CNC Busbar Bending Machine: CNC 50Z - PS

SANCO

Pipe Processing Machine



Bending Capacity : Pipe Sizes from
Ø18mm upto Ø 219mm

NCB Series : Semi Automatic
1 axis NC

CNC Series : Fully Automatic
3 axis or 5 axis

Bending : Hydraulic | Servo

PRODUCT RANGE

- Pipe Sawing / Cutting Machines
- Pipe End Forming Machines
- Polishing Machines

Imported & Distributed in **INDIA** by



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